

in accordance with 29 CFR 1910.1200 and ANSI standard Z400.1-2010

TMH 2001B

Material number 1059

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1. Product and company identification

Product identifier

Trade name:

General use:

ne: TMH 2001B

Relevant identified uses of the substance or mixture and uses advised against

Curing agent for TMR 2001A. Reserved for industrial and professional use.

Details of the supplier of the safety data sheet

Company name:

Airtech International, Inc.Airtee5700 Skylab RoadZomHuntington Beach, CA 92647L-43E-mail: airtech@airtechintl.comLuxeWebsite: www.airtechonline.comWebTelephone: +1 714.899.8100TeleDept. responsible for information:DepTelephone: +1 714.899.8100TeleE-mail: airtech@airtechintl.comE-m

Tygavac Advanced Materials Ltd. The Causeway Broadway Business Park Chadderton, Oldham OL9 9XD United Kingdom Website: www.tygavac.co.uk Telephone: +44 161.947.1610 Dept. responsible for information: Telephone: +44 161.947.1610 E-mail: sales@tygavac.co.uk

Airtech Europe Sarl Zone industrielle Haneboesch L-4562 Differdange Luxembourg Website: www.airtech.lu Telephone: +352 582.282 Dept. responsible for information: Telephone: +352 582.282 E-mail: sales@airtech.lu

Airtech Asia Ltd. No. 161 of Anyuan Rd Chagugang County Wuqing District 301721, Tianjin, P.R. China Website: www.airtech.asia Telephone: +86 22 8862 9800 Telefax:: +86 22 8862 9900 Dept. responsible for information: Telephone: +86 22 8862 9800 E-mail: airtech.asia@airtechasia.com.cn

Emergency phone number

CHEMTREC EMERGENCY PHONE: Within USA/Canada: 1-(800)424-9300 International: +1 703-741-5970

2. Hazards identification

Emergency overview

| Appearance: Odor: | Physical state at 68 °F and 101.3 kPa: liquid Color: amber characteristic |
|----------------------|--|
| Classification: | Acute Toxicity - oral - Category 4; Acute Toxicity - dermal - Category 4; Acute Toxicity - inhalative - Category 4; Skin Corrosion - Category 1B; Eye Damage - Category 1; Sensitization - skin - Category 1; Reproductive toxicant - Category 1B; Aquatic toxicity - chronic - Category 2; |
| Hazard symbols: | |
| Signal word: | Danger |



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| Hazard statements: | Harmful if swallowed. | |
|-------------------------|--|--|
| | Harmful in contact with skin. | |
| | Causes severe skin burns and eye damage. | |
| | May cause an allergic skin reaction. | |
| | Harmful if inhaled. | |
| | May damage fertility. | |
| | Toxic to aquatic life with long lasting effects. | |
| Precautionary statement | S: | |
| | Obtain special instructions before use. | |
| | Do not breathe mist/vapors/spray. | |
| | Wash thoroughly after handling. | |
| | Do not eat, drink or smoke when using this product. | |
| | Contaminated work clothing should not be allowed out of the workplace. | |
| | Avoid release to the environment. | |
| | Wear protective gloves/protective clothing/eye protection/face protection. | |
| | IF SWALLOWED: rinse mouth. Do NOT induce vomiting. | |
| | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/or shower. | |
| | | |
| | IF INHALED: Remove person to fresh air and keep comfortable for breathing. | |
| | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if | |
| | present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. | |
| | Specific treatment (see on this label). | |
| | Specific measures (see on this label). | |
| | Wash contaminated clothing before reuse. | |
| | Collect spillage. | |
| | Contaminated work clothing should not be allowed out of the workplace. | |
| | Dispose of contents/container to hazardous or special waste collection point. | |
| Regulatory stat | | |
| Regulatory status | | |

This material is considered hazardous by the U.S. OSHA Hazard Communication Standard (29 CFR 1910.1200) and SIMDUT in Canada.

Hazards not otherwise classified

Special danger of slipping by leaking/spilling product. see section 11: Toxicological information

3. Composition / Information on ingredients

Chemical characterization:

Amine adduct with epoxy resin.



SAFETY DATA SHEET Revision day version: accordance with 29 CFR 1910.1200 and ANSI standard Z400.1-2010 Language:

9/4/2018 Revision date: 17 en-US Date of first version: 11/5/2008

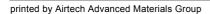
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| CAS No. | Designation | Content | Classification |
|-------------------|---------------------------------|---------|---|
| CAS 1477-55-0 | m-Phenylenebis (methylamine) | < 40 % | Acute Toxicity - oral - Category 4. Acute Toxicity - inhalative - Category 4. Skin Corrosion - Category 1B. Sensitization - skin - Category 1. Aquatic toxicity - chronic - Category 3. |
| CAS 25085-99-8 | Bisphenol A epoxy resin | < 40 % | Skin Irritation - Category 2. Eye Irritation - Category 2A. Sensitization - skin - Category 1. Aquatic toxicity - chronic - Category 2. |
| CAS 616-47-7 | 1-Methylimidazole | < 25 % | Acute Toxicity - oral - Category 4. Acute Toxicity - dermal - Category 4. Skin Corrosion - Category 1B. |
| CAS 694-83-7 | Cyclohex-1,2-ylenediamine | < 5 % | Acute Toxicity - oral - Category 4. Acute Toxicity - dermal - Category 4. Acute Toxicity - inhalative - Category 4. Skin Corrosion - Category 1A. Specific Target Organ Toxicity (Single Exposure) - Category 3. |
| CAS 112-24-3 | Triethylentetramine | < 5 % | Acute Toxicity - dermal - Category 4. Skin Corrosion - Category 1B. Sensitization - skin - Category 1. Aquatic toxicity - chronic - Category 3. |
| CAS 140-31-8 | 2-Piperazin-1-ylethylamine | < 5 % | Acute Toxicity - oral - Category 4. Acute Toxicity - dermal - Category 4. Skin Corrosion - Category 1B. Sensitization - skin - Category 1. Aquatic toxicity - chronic - Category 3. |
| CAS 69-72-7 | Salicylic acid | < 5 % | Acute Toxicity - oral - Category 4. Eye Damage - Category 1. |
| CAS 80-05-7 | 4,4'-Isopropylidenediphenol | < 3 % | Eye Damage - Category 1. Sensitization - skin - Category 1. Reproductive toxicant - Category 1B. Specific Target Organ Toxicity (Single Exposure) - Category 3. |

| | 4. First aid measures |
|-------------------------|--|
| In case of inhalation: | Remove the casualty into fresh air and keep him calm. If breathing has stopped, give artificial respiration immediately. Immediately get medical attention. |
| Following skin contact: | After contact with skin, wash immediately with soap and plenty of water. Take off immediately all contaminated clothing. Cover with sterile dressing material to protect against infection. Immediately get medical attention. |
| After eye contact: | Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. Subsequently seek the immediate attention of an ophthalmologist. |
| After swallowing: | Never give anything by mouth to an unconscious person. Rinse mouth immediately and drink plenty of water. Do not induce vomiting. Immediately get medical attention. |



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Most important symptoms/effects, acute and delayed

Harmful if swallowed, in contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction.

Information to physician

Treat symptomatically.

5. Fire fighting measures

Flash point/flash point range:

> 199.4 °F Auto-ignition temperature:

No data available

Suitable extinguishing media:

Water spray jet, dry chemical powder, foam, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

Full water jet.

Specific hazards arising from the chemical

| | This material is combustible, but will not ignite readily. May form dangerous gases and vapours in case of fire. Formation of numerous unknown compounds is possible. In case of fire may be liberated: ammonia, nitrogen oxides (NOx), carbon monoxide and |
|--------------------------|--|
| | carbon dioxide. |
| Protective equipment and | d precautions for firefighters: Wear a self-contained breathing apparatus and chemical protective clothing. |
| Additional information: | Seal off endangered area. Cool endangered containers with water spray and, if possible, remove from danger zone. Use a water fog to control vapors. Do not inhale explosion and combustion gases. Do not allow fire water to penetrate into surface or ground water. |

6. Accidental release measures

| Personal precautions: | Avoid exposure. Wear appropriate protective equipment. Avoid the formation of aerosol/vapors. Do not breathe vapor/aerosol/fog. Respiratory protection in case of aerosol or vapor formation. Ensure adequate ventilation, especially in confined areas. Keep unprotected people away. |
|-------------------------|--|
| Environmental precautio | ins: |
| | Do not allow to penetrate into soil, waterbodies or drains. If necessary notify appropriate authorities. In case of release, notify competent authorities. |
| Methods for clean-up: | Dam spills. Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents) and place in closed containers for disposal. Final cleaning. Dispose of waste according to applicable legislation. |
| Additional information: | Special danger of slipping by leaking/spilling product. |





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7. Handling and storage

Handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Execute works under fume hood.

Avoid exposure. Avoid contact with skin, eyes, and clothing. Avoid the formation of aerosol. Wear self-contained breathing apparatus. Do not breathe vapor/aerosol/fog. Take off immediately all contaminated clothing and wash it before reuse. When using do not eat, drink or smoke. Wash hands before breaks and after work.

Work place should be equipped with a shower and an eye rinsing apparatus.

Precautions against fire and explosion:

Take standard precautions to prevent fire. Protect from excessive heat. Avoid open flames.

Storage

Requirements for storerooms and containers:

Store container tightly closed in a dry and cool place. Keep container in a well-ventilated place. Refrigerated storage is recommended to maintain product quality. Do not drop, drag or bang the container. Keep away from incompatible materials.

Hints on joint storage: Incompatible materials: Acrylate, strong acids, strong oxidizing agents, epoxides, aldehydes, ketone, halogenated organic compounds. Keep away from food and drinks.

8. Exposure controls / personal protection

Exposure guidelines

Occupational exposure limit values:

| CAS No. | Designation | Туре | Limit value |
|-----------|---------------------------------|---------------------|---|
| 1477-55-0 | m-Phenylenebis (methylamine) | USA: ACGIH: Ceiling | 0.1 mg/m³ (may be absorbed through the skin) |
| | | USA: NIOSH: Ceiling | 0.1 mg/m³ (may be absorbed through the skin) |

Engineering controls

Provide adequate ventilation, and local exhaust as needed. Recommended: Execute works under fume hood. See also information in chapter 7, section storage.

Personal protection equipment (PPE)

| Eye/face protection | Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010. |
|---------------------|--|
| Skin protection | Protective work clothing, chemical resistant safety shoes. Wear face protection if necessary. |
| | Protective gloves according to OSHA Standard - 29 CFR: 1910.138. Glove material: Rubber or neoprene Layer thickness (recommended): >0.5 mm. Breakthrough time: not tested. Observe glove manufacturer's instructions concerning penetrability and breakthrough time. |



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| Respiratory protection: | Use a breathing protection against vapors/aerosol. The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used. |
|-------------------------|--|
| General hygiene consid | erations: |
| | Avoid exposure - obtain special instructions before use. Avoid contact with skin, eyes, |

and clothing. Take off immediately all contaminated clothing and wash it before reuse.

Do not breathe vapor/aerosol/fog. Work place should be equipped with a shower and an eye rinsing apparatus.

After work, wash hands and face. When using do not eat, drink or smoke.

9. Physical and chemical properties

Information on basic physical and chemical properties

| Appearance: | Physical state at 68 °F and 101.3 kPa: liquid Color: amber |
|--|--|
| Odor: | characteristic |
| Odor threshold: | No data available |
| pH value: | No data available |
| Melting point/freezing point: | No data available |
| Initial boiling point and boiling range: | No data available |
| Flash point/flash point range: | > 199.4 °F |
| Evaporation rate: | No data available |
| Flammability: | No data available |
| Explosion limits: | No data available |
| Vapor pressure: | No data available |
| Vapor density: | No data available |
| Density: | No data available |
| Solubility: | No data available |
| Partition coefficient: n-octanol/water: | No data available |
| Auto-ignition temperature: | No data available |
| Thermal decomposition: | No data available |
| Additional information: | No data available |

| | 10. Stability and reactivity |
|--------------------------|---|
| Reactivity: | Refer to section: Possibility of hazardous reactions. |
| Chemical stability: | Stable under recommended storage conditions. |
| Possibility of hazardous | ^{reactions} Exothermic reactions with oxidizing agents, acids, aldehydes, ketone and halogenated organic compounds |
| Conditions to avoid: | Protect from excessive heat. Avoid the formation of aerosol/vapors. |
| Incompatible materials: | Strong oxidizing agents, acids, aldehydes, ketone and halogenated organic compounds |



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Hazardous decomposition products:

Ammonia, nitrogen oxides (NOx), carbon monoxide and carbon dioxide.

Formation of numerous unknown compounds is possible.

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Thermal decomposition: No data available

11. Toxicological information

Toxicological tests

| - | |
|------------------------|---|
| Toxicological effects: | The statements are derived from the properties of the single components. No toxicological data is available for the product as such. |
| | Acute toxicity (oral): Acute Toxicity - oral - Category 4 = Harmful if swallowed. ATEmix (calculated): 300< ATE<= 2000. |
| | Acute toxicity (dermal): Acute Toxicity - dermal - Category 4 = Harmful in contact with skin. ATEmix (calculated): 1000< ATE<= 2000. |
| | Acute toxicity (inhalative): Acute Toxicity - inhalative - Category 4 = Harmful if inhaled. ATEmix (calculated): 1< ATE<= 5. |
| | Skin corrosion/irritation: Skin Corrosion - Category 1B = Causes severe skin burns and eye damage. |
| | Serious eye damage/irritation: Eye Damage - Category 1 = Causes serious eye damage. |
| | Sensitisation to the respiratory tract: Lack of data. |
| | Skin sensitisation: Sensitization - skin - Category 1 = May cause an allergic skin reaction. |
| | Germ cell mutagenicity/Genotoxicity: Lack of data. |
| | Carcinogenicity: Lack of data. |
| | Reproductive toxicity: Reproductive toxicant - Category 1B = May damage fertility. |
| | Effects on or via lactation: Lack of data. |
| | Specific target organ toxicity (single exposure): Lack of data. |
| | Specific target organ toxicity (repeated exposure): Based on available data, the classification criteria are not met. |
| | Chronic toxicity: Possible danger of damage to liver and kidneys. |
| | Aspiration hazard: Lack of data. |
| Other information: | Amines (vapors): May cause damage to liver and kidneys through prolonged or repeated exposure. Pre-existing skin and respiratory conditions including dermatitis, asthma and chronic lung disease might be aggravated by exposure. |
| Symptoms | |
| | In case of inhalation: Sore throat, headache, fatigue, dizziness, cough, nausea, vomiting. In case of ingestion: Burns in the mouth, pharynx, oesophagus, and gastrointestinal tract. Other symptoms: Danger of stomach perforation. Abdominal pain, nausea, sore throat, |

vomiting, thirst and coma.

After contact with skin: Burns, causes poorly healing wounds.

After eye contact: Danger of loss of sight, burns.

12. Ecological information

Ecotoxicity

Aquatic toxicity:

Toxic to aquatic life with long lasting effects.



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Mobility in soil

No data available

Persistence and degradability

Further details: No data available

Additional ecological information

General information: Do not allow to enter into ground-water, surface water or drains.

13. Disposal considerations

Product

Recommendation: Dispose of waste according to applicable legislation.

Contaminated packaging

Recommendation:

Dispose of waste according to applicable legislation. Handle contaminated packages in the same way as the substance itself. Do not remove label until container is thoroughly cleaned. Non-contaminated packages may be recycled.

14. Transport information

USA: Department of Transportation (DOT)

| Identification number: | UN2735 |
|---|---|
| Proper shipping name: | UN 2735, AMINES, LIQUID, CORROSIVE, N.O.S. (m-Phenylenebis(methylamine), 1-Methylimidazole and cyclohex-1,2-ylenediamine) |
| Hazard class or Division: | 8 |
| Packing Group: | 11 |
| Labels: | 8 |
| Symbols: | G |
| Special provisions: | B2, IB2, T11, TP1, TP27 |
| Packaging – Exceptions: | 154 |
| Packaging – Non-bulk: | 202 |
| Packaging – Bulk: | 242 |
| Quantity limitations – Passenger aircraft / | rail: |
| | 1 L |
| Quantity limitations – Cargo only: | 30 L |
| Vessel stowage – Location: | A |
| Vessel stowage – Other: | 52 |
| | |





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| Sea transport (IMDG) | |
|---|--|
| UN number: | UN 2735 |
| Proper shipping name: | UN 2735, AMINES, LIQUID, CORROSIVE, N.O.S. |
| | (m-Phenylenebis(methylamine), 1-Methylimidazole and |
| | cyclohex-1,2-ylenediamine) |
| Class or division, Subsidary risk: | Class 8, Subrisk - |
| Packing Group: | |
| EmS: | F-A, S-B |
| Special provisions: | 274 |
| Limited quantities: | 1L |
| Excepted quantities: | E2 |
| Contaminated packaging - Instructions: | P001 |
| Contaminated packaging - Provisions: | - |
| IBC - Instructions: | IBC02 |
| IBC - Provisions: | - |
| Tank instructions - IMO: | - |
| Tank instructions - UN: | T11 |
| Tank instructions - Provisions: | TP1, TP27 |
| Stowage and handling: | Category A. |
| Segregation: | SG35 |
| Properties and observations: | Colourless to yellowish liquids or solutions with a pungent odour. Miscible |
| | with or soluble in water. When involved in a fire, evolve toxic gases. |
| | Corrosive to most metals, especially to copper and its alloys. React violently |
| | with acids. Cause burns to skin, eyes and mucous membranes. |
| Marine pollutant: | yes |
| Segregation group: | 18 |
| Air transport (IATA) | |
| UN/ID number: | UN 2735 |
| Proper shipping name: | UN 2735, AMINES, LIQUID, CORROSIVE, N.O.S. |
| | (m-Phenylenebis(methylamine), 1-Methylimidazole and |
| | cyclohex-1,2-ylenediamine) |
| Class or division, Subsidary risk: | Class 8 |
| Packing Group: | II |
| Hazard label: | Corrosive |
| Excepted Quantity Code: | E2 |
| Passenger and Cargo Aircraft: Ltd.Qty.: | Pack.Instr. Y840 - Max. Net Qty/Pkg. 0.5 L |
| Passenger and Cargo Aircraft: | Pack.Instr. 851 - Max. Net Qty/Pkg. 1 L |
| Cargo Aircraft only: | Pack.Instr. 855 - Max. Net Qty/Pkg. 30 L |
| Special provisions: | A3 A803 |
| Emergency Response Guide-Code (ERG) | : 8L |
| | |



Product:

SAFETY DATA SHEET

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Material number 1059

in accordance with 29 CFR 1910.1200 and ANSI standard Z400.1-2010 Language:

15. Regulatory information

All ingredients of this product are listed on the TSCA inventory.

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| | Occupational Health Guideline: 0671 | | | |
|---|--|--|--|--|
| Salicylic acid: | Clean Air Act: SOCMI Chemical: yes | | | |
| 4,4'-Isopropylidenediphenol: | Clean Air Act: Hazardous Air Pollutants: yes SOCMI Chemical: yes Other Environmental Laws: SARA Title III Section 313, Toxic Release: Conc. 1.0% / Threshold Standard | | | |
| National regulations - U.S. State Regulations | | | | |
| m-Phenylenebis(methylamine): | Idaho Air Pollutant List: listed Massachusetts Haz. Substance Codes: 4 Minnesota Haz. Substance: listed Pennsylvania Haz. Substance Code: - Washington Air Contaminant: listed | | | |
| Triethylentetramine: | California Proposition 65 code: - Massachusetts Haz. Substance codes: 6 Pennsylvania Haz. Substance code: - | | | |
| 4 4'-lsopropylidenediphenol | Delaware Air Quality Management List | | | |

m-Phenylenel

National regulations - U.S. Federal Regulations

m-Phenylenebis(methylamine): NIOSH Recommendations:

| Triethylentetramine: | California Proposition 65 code: - Massachusetts Haz. Substance codes: 6 Pennsylvania Haz. Substance code: - |
|------------------------------|---|
| 4,4'-Isopropylidenediphenol: | Delaware Air Quality Management List: DRQ: 100 - RQ State: State requirement differs from Federal Massachusetts Haz. Substance codes: F9 New Jersey RTK Hazardous Substance: DOT: Sub No.: 2388 - TPQ: - Pennsylvania Haz. Substance code: E California Proposition 65: female |

National regulations - Great Britain

2X

Hazchem-Code:

16. Other information

| Text for labeling: | Contains < 40 % m-Phenylenebis(methylamine), < 40 % Bisphenol A epoxy resin, < 25 % 1-Methylimidazole, < 5 % Cyclohex-1,2-ylenediamine, < 5 % Triethylentetramine, < 5 % 2-Piperazin-1-ylethylamine, < 5 % Salicylic acid, < 3 % 4,4'-Isopropylidenediphenol. Safety data sheet available on request. | | |
|------------------------|---|-----------------|---|
| Hazard rating systems: | NFPA Hazard Rating: | | |
| | Health: 3 (Serious) | | |
| | Fire: 1 (Slight) | | |
| | Reactivity: 0 (Minimal) | | |
| | HMIS Version III Rating: | HEALTH * | 3 |
| \sim | Health: 3 (Serious) - Chronic effects | FLAMMABILITY | 1 |
| | Flammability: 1 (Slight) | PHYSICAL HAZARD | 0 |
| | Physical Hazard: 0 (Minimal) | | х |
| | Personal Protection: X = Consult your supervisor | | ^ |
| Reason of change: | Changes in section 1: Company/undertaking identification | | |
| Department issui | ng data sheet | | |
| Contact person: | see section 1: Dept. responsible for information | | |
| | | | |



This data sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, and which additional precautions may be necessary. All health and safety information contained in this data sheet should be provided to your employees and customers. It is your responsibility to develop appropriate workplace instructions and training programs for employees.

As the conditions and methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this product. The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations. All statements or suggestions are made without warranty, expressed or implied, regarding accuracy of information, the hazards connected with the use of the product or the results to be obtained from the use thereof.



in accordance with 29 CFR 1910.1200 and ANSI standard Z400.1-2010

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Material number 1063

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1. Product and company identification

Product identifier

Trade name:

General use:

ame: TMR 2001A

Relevant identified uses of the substance or mixture and uses advised against

Epoxy resin. Reserved for industrial and professional use.

Details of the supplier of the safety data sheet

Company name:

Airtech International, Inc.A5700 Skylab Road2Huntington Beach, CA 926472E-mail: airtech@airtechintl.com2Website: www.airtechonline.com3Telephone: +1 714.899.81003Dept. responsible for information:3Telephone: +1 714.899.81003E-mail: airtech@airtechintl.com4E-mail: airtech@airtechintl.com4

Tygavac Advanced Materials Ltd. The Causeway Broadway Business Park Chadderton, Oldham OL9 9XD United Kingdom Website: www.tygavac.co.uk Telephone: +44 161.947.1610 Dept. responsible for information: Telephone: +44 161.947.1610 E-mail: sales@tygavac.co.uk

Airtech Europe Sarl Zone industrielle Haneboesch L-4562 Differdange Luxembourg Website: www.airtech.lu Telephone: +352 582.282 Dept. responsible for information: Telephone: +352 582.282 E-mail: sales@airtech.lu

Airtech Asia Ltd. No. 161 of Anyuan Rd Chagugang County Wuqing District 301721, Tianjin, P.R. China Website: www.airtech.asia Telephone: +86 22 8862 9800 Telefax:: +86 22 8862 9900 Dept. responsible for information: Telephone: +86 22 8862 9800 E-mail: airtech.asia@airtechasia.com.cn

Emergency phone number

CHEMTREC EMERGENCY PHONE: Within USA/Canada: 1-(800)424-9300 International: +1 703-741-5970

2. Hazards identification

Emergency overview

| Appearance: | Form: liquid |
|-----------------|--|
| Odor: | Color: black pleasant odor |
| Classification: | Skin Irritation - Category 2; Eye Irritation - Category 2A; Sensitization - skin - Category 1; Aquatic toxicity - chronic - Category 2; |
| Hazard symbols: | |
| Signal word: | Warning |



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| Hazard statements: | Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects. | | | |
|------------------------|---|--|--|--|
| Precautionary statemer | nts: | | | |
| | Avoid breathing vapors. | | | |
| | Wash hands and face thoroughly after handling. | | | |
| | Contaminated work clothing should not be allowed out of the workplace. | | | |
| | Avoid release to the environment. | | | |
| | Wear protective gloves/protective clothing/eye protection/face protection. | | | |
| | IF ON SKIN: Wash with plenty of water/soap. | | | |
| | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if | | | |
| | · | | | |
| | present and easy to do. Continue rinsing. | | | |
| | Specific treatment (see ' First aid ' on this label). | | | |
| | If skin irritation or rash occurs: Get medical advice/attention. | | | |
| | If eye irritation persists: Get medical advice/attention. | | | |
| | Take off contaminated clothing and wash it before reuse. | | | |
| | Collect spillage. | | | |
| | Dispose of contents/container to hazardous or special waste collection point. | | | |
| Regulatory status | | | | |
| | This material is considered hazardous by the U.S. OSHA Hazard Communication | | | |
| | Standard (29 CFR 1910.1200) and SIMDUT in Canada. | | | |
| | | | | |

Hazards not otherwise classified

May cause respiratory irritation. May be harmful if swallowed.

Contains materials regulated as dust hazards, dispersed in a non-hazardous form. If dust is recreated, appropriate respiratory and/or explosion precautions must still be used. see section 11: Toxicological information

3. Composition / Information on ingredients

Chemical characterization:

Mixture of the substances listed below with non-hazardous additions.

| Relevant ingredients: | | | |
|-----------------------|--|---------|---|
| CAS No. | Designation | Content | Classification |
| CAS 25085-99-8 | Bisphenol A epoxy resin | >= 25 % | Skin Irritation - Category 2. Eye Irritation - Category 2A. Sensitization - skin - Category 1. Aquatic toxicity - chronic - Category 2. |
| CAS 28064-14-4 | Bisphenol-F- epichlorhydrine resin | >= 25 % | Skin Irritation - Category 2. Eye Irritation - Category 2A. Sensitization - skin - Category 1. Aquatic toxicity - chronic - Category 2. |
| CAS 2425-79-8 | 1,4-bis(2,3- Epoxypropoxy) butane | < 20 % | Acute Toxicity - dermal - Category 4. Acute Toxicity - inhalative - Category 4. Skin Irritation - Category 2. Eye Irritation - Category 2A. Sensitization - skin - Category 1. Aquatic toxicity - chronic - Category 3. |

4. First aid measures

In case of inhalation:

Provide fresh air. In case of breathing difficulties administer oxygen. Immediately get medical attention.



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| Following skin contact: | After contact with skin, wash immediately with soap and plenty of water. Take off contaminated clothing and wash it before reuse. Seek medical treatment in case of troubles. | |
|--|---|--|
| After eye contact: | Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist. | |
| After swallowing: | Rinse mouth immediately and drink plenty of water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Immediately get medical attention. | |
| Most important symptoms/effects, acute and delayed | | |
| | Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. | |

Information to physician

Treat symptomatically.

5. Fire fighting measures

Flash point/flash point range:

> 348.8 °F

Auto-ignition temperature:

No data available

Suitable extinguishing media:

Water spray jet, dry chemical powder, foam, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

Full water jet.

Specific hazards arising from the chemical

| - | - |
|-------------------------|--|
| | This material is combustible, but will not ignite readily. May form dangerous gases and vapours in case of fire. Formation of numerous unknown compounds is possible. In case of fire may be liberated: Aldehydes, acids, phenols, carbon monoxide and carbon dioxide. |
| Protective equipment an | d precautions for firefighters: Wear a self-contained breathing apparatus and chemical protective clothing. |
| Additional information: | Seal off endangered area. Cool endangered containers with water spray and, if possible, remove from danger zone. Use a water fog to control vapors. Do not inhale explosion and combustion gases. Do not allow fire water to penetrate into surface or ground water. |

6. Accidental release measures Personal precautions: Avoid contact with skin, eyes, and clothing. Avoid the formation of aerosol. Do not breathe vapor or spray. Wear appropriate protective equipment. Keep unprotected people away. Provide adequate ventilation. Environmental precautions: Do not allow to penetrate into soil, waterbodies or drains. In case of release, notify competent authorities. Methods for clean-up: Soak up with absorbent materials such as sand, siliceus earth, acid- or universal binder. Store in special closed containers and dispose of according to ordinance. Wash spill area with hot water. Additional information: Special danger of slipping by leaking/spilling product.



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7. Handling and storage

Handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Avoid contact with skin, eyes, and clothing. Avoid the formation of aerosol. Do not breathe vapor or spray. Wear appropriate protective equipment. Handle and open container with care. When using do not eat, drink or smoke. After work, wash hands and face.

Precautions against fire and explosion:

Take standard precautions to prevent fire. Protect from excessive heat. Keep away from sources of ignition - No smoking.

Storage

Requirements for storerooms and containers:

Keep container tightly closed in a cool, well-ventilated place. Keep container dry. Keep away from heat sources, sparks and open flames. Take care when re-opening already used containers. Store containers in upright position. Keep away from incompatible materials.

Hints on joint storage: Incompatible materials: Strong acids, strong oxidizing agents, amines (aliphatic).

8. Exposure controls / personal protection

Exposure guidelines

Additional information: Contains materials regulated as dust hazards, dispersed in a non-hazardous form. If dust is recreated, appropriate respiratory and/or explosion precautions must still be used.

Engineering controls

Provide adequate ventilation, and local exhaust as needed. See also information in chapter 7, section storage.

Personal protection equipment (PPE)

| Eye/face protection | Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010 | |
|---------------------------------|---|--|
| Skin protection | Wear suitable protective clothing. | |
| | Protective gloves according to OSHA Standard - 29 CFR: 1910.138. Glove material: Nitrile rubber or neoprene. Layer thickness (recommended): >0.5 mm. Breakthrough time: not tested. Observe glove manufacturer's instructions concerning penetrability and breakthrough time. | |
| Respiratory protection: | Use a breathing protection against vapors/aerosol. Recommended: Use filter type A (= against vapors of organic substances) according to OSHA Standard - 29 CFR: 1910.134 or ANSI Z88.2. The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used. | |
| General hygiene considerations: | | |
| | Avoid contact with skin, eyes, and clothing. Take off contaminated clothing and wash it before reuse. Do not breathe vapor or spray. Eye wash facility must be provided. When using do not eat, drink or smoke. Wash hands before breaks and after work. | |



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9. Physical and chemical properties

Information on basic physical and chemical properties

| Appearance: | Form: liquid Color: black |
|--|--|
| Odor: | pleasant odor |
| Odor threshold: | No data available |
| pH value: | No data available |
| Melting point/freezing point: | No data available |
| Initial boiling point and boiling range: | No data available |
| Flash point/flash point range: | > 348.8 °F |
| Evaporation rate: | No data available |
| Flammability: | This material is combustible, but will not ignite readily. |
| Explosion limits: | No data available |
| Vapor pressure: | No data available |
| Vapor density: | No data available |
| Density: | No data available |
| Solubility: | No data available |
| Partition coefficient: n-octanol/water: | No data available |
| Auto-ignition temperature: | No data available |
| Thermal decomposition: | No data available |
| Additional information: | No data available |

10. Stability and reactivity

| Reactivity: | See section: Possibility of hazardous reactions | | |
|---|---|--|--|
| Chemical stability: | Stable under recommended storage conditions. | | |
| Possibility of hazardous reactions No hazardous reaction when handled and stored according to provisions. | | | |
| Conditions to avoid: | Keep away from heat. | | |
| Incompatible materials: | Strong acids, bases, oxidizing agents. | | |
| Hazardous decomposition products: In case of fire may be liberated: aldehyde, acids, phenols, carbon monoxide dioxide. Formation of numerous unknown compounds is possible. | | | |
| Thermal decomposition: | | | |



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11. Toxicological information

Toxicological tests

| Toxicological effects: | Acute toxicity (oral): Lack of data. |
|------------------------|--|
| | Acute toxicity (dermal): Lack of data. |
| | Acute toxicity (inhalative): Lack of data. |
| | Skin corrosion/irritation: Skin Irritation - Category 2 = Causes skin irritation. |
| | The product has not been tested. The statement is derived from the properties of the single components. |
| | Serious eye damage/irritation: Eye Irritation - Category 2A = Causes serious eye irritation. |
| | The product has not been tested. The statement is derived from the properties of the single components. |
| | Sensitisation to the respiratory tract: Lack of data. |
| | Skin sensitisation: Sensitization - skin - Category 1 = May cause an allergic skin reaction. |
| | The product has not been tested. The statement is derived from the properties of the single components. |
| | Germ cell mutagenicity/Genotoxicity: Lack of data. |
| | Carcinogenicity: Lack of data. |
| | Reproductive toxicity: Lack of data. |
| | Effects on or via lactation: Lack of data. |
| | Specific target organ toxicity (single exposure): Lack of data. |
| | Specific target organ toxicity (repeated exposure): Lack of data. |
| | Aspiration hazard: Lack of data. |
| Other information: | Pre-existing skin and respiratory conditions including dermatitis, asthma and chronic lung disease might be aggravated by exposure. |
| | IARC rating: Contains materials assigned to Group 3 and Group 2B when in respirable form. Under HCS 2012, §1910.1200(i) the precise composition of the product is withheld as trade secret. A more complete disclosure can be provided to a health, or safety professional when necessary. |
| Symptoms | |
| | In case of inhalation: May cause respiratory irritation. In case of ingestion: May be harmful if swallowed. After eye contact: Upon direct contact with eyes may cause burning, tearing, redness. |

12. Ecological information

Ecotoxicity

Aquatic toxicity: The product has not been tested. The statement is derived from the properties of the single components. Toxic to aquatic life with long lasting effects.

Mobility in soil

No data available

Persistence and degradability

Further details: No data available

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Additional ecological information

General information: Do not allow to penetrate into soil, waterbodies or drains.

13. Disposal considerations

Product

Recommendation: Incinerate as hazardous waste according to applicable local, state, and federal regulations.

Contaminated packaging

Recommendation: Empty carefully and completely, if possible. Dispose of waste according to applicable legislation. Handle contaminated packages in the same way as the substance itself. Do not remove label until container is thoroughly cleaned. Non-contaminated packages may be recycled.

14. Transport information

| USA: Department of Transp | ortation (DOT) | |
|---|---|----|
| Identification number: | UN3082 | |
| Proper shipping name: | UN 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. | 9 |
| | (Bisphenol A epoxy resin, Bisphenol-F-epichlorhydrine resin.) | ×. |
| Hazard class or Division: | 9 | |
| Packing Group: | | |
| Labels: | 9 | |
| Symbols: | G | |
| Special provisions: | 8, 146, 173, 335, IB3, T4, TP1, TP29 | |
| Packaging – Exceptions: | 155 | |
| Packaging – Non-bulk: | 203 | |
| Packaging – Bulk: | 241 | |
| Quantity limitations – Passenger aircraft | / rail: | |
| | No limit | |
| Quantity limitations – Cargo only: | No limit | |
| Vessel stowage – Location: | A | |





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| Sea transport (IMDG) | |
|---|---|
| UN number: | UN 3082 |
| Proper shipping name: | UN 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A epoxy resin, Bisphenol-F-epichlorhydrine resin.) |
| Class or division, Subsidary risk: | Class 9, Subrisk - |
| Packing Group: | |
| EmS: | F-A, S-F |
| Special provisions: | 274, 335, 969 |
| Limited quantities: | 5 L |
| Excepted quantities: | E1 |
| Contaminated packaging - Instructions: | P001, LP01 |
| Contaminated packaging - Provisions: | PP1 |
| IBC - Instructions: | IBC03 |
| IBC - Provisions: | - |
| Tank instructions - IMO: | - |
| Tank instructions - UN: | T4 |
| Tank instructions - Provisions: | TP2, TP29 |
| Stowage and handling: | Category A. |
| Properties and observations: | - |
| Marine pollutant: | yes |
| Segregation group: | none |
| Air transport (IATA) | |
| UN/ID number: | UN 3082 |
| Proper shipping name: | UN 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A epoxy resin, Bisphenol-F-epichlorhydrine resin.) |
| Class or division, Subsidary risk: | Class 9 |
| Packing Group: | |
| Hazard label: | Miscellaneous |
| Excepted Quantity Code: | F1 |
| Passenger and Cargo Aircraft: Ltd.Qty.: | Pack.Instr. Y964 - Max. Net Qty/Pkg. 30 kg G |
| Passenger and Cargo Aircraft: | Pack.Instr. 964 - Max. Net Qty/Pkg. 450 L |
| Cargo Aircraft only: | Pack.Instr. 964 - Max. Net Qty/Pkg. 450 L |
| Special provisions: | A97 A158 A197 |
| Emergency Response Guide-Code (ERG) | |
| - <u>-</u> | |

15. Regulatory information

National regulations - U.S. Federal Regulations

Product:

All ingredients of this product are listed on the TSCA inventory.

1,4-bis(2,3-Epoxypropoxy)butane: TSCA: listed

National regulations - Great Britain

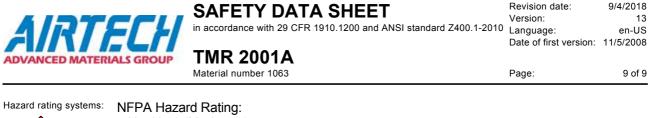
Hazchem-Code:

•3Z

16. Other information

Text for labeling:

Contains >= 25 % Bisphenol A epoxy resin, >= 25 % Bisphenol-F-epichlorhydrine resin, < 20 % 1,4-bis(2,3-Epoxypropoxy)butane. Safety data sheet available on request.



| 2 1 0 | Health: 2 (Moderate) Fire: 1 (Slight) Reactivity: 0 (Minimal) | |
|-------------------|---|----------------------------|
| | HMIS Version III Rating: Health: 2 (Moderate) | HEALTH 2 FLAMMABILITY 1 |
| | Flammability: 1 (Slight) Physical Hazard: 0 (Minimal) | PHYSICAL HAZARD 0 |
| | Personal Protection: X = Consult your supervisor | X |
| Reason of change: | Changes in section 1: Company/undertaking identification | |

Reason of change: Changes in section 1: Company/undertaking identification

Department issuing data sheet

Contact person: see section 1: Dept. responsible for information

This data sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, and which additional precautions may be necessary. All health and safety information contained in this data sheet should be provided to your employees and customers. It is your responsibility to develop appropriate workplace instructions and training programs for employees.

As the conditions and methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this product. The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations. All statements or suggestions are made without warranty, expressed or implied, regarding accuracy of information, the hazards connected with the use of the product or the results to be obtained from the use thereof.